



# Blake Group

75 YEARS OF ENGINEERING EXCELLENCE

## About Us

# About Blake Group

Blake Group is one of the UK's largest and most established steel storage tank manufacturers and specialists in construction metalwork with a proven track record of quality installations in industrial, commercial and residential building projects. All our management team have practical experience and extensive knowledge in their specialist areas and the firm has organically-grown through reputation over the last 75 years. Blake Group is split into three distinct departments, Environmental Tanks, Fabrications and The Metal Centre™.

As leading spokespeople within the engineering & steel manufacturing industry, the firm spearheads industry delegations shaping policy at senior level and is a member of Oil Firing Technical Institute for the Petroleum Industry (OFTEC), the Energy Institute (formerly Institute of Petroleum) (EI), Association for Petroleum and Explosives Administration (APEA) and the British Standards Institute (BSi).

As expert witnesses, the firm has acted as lead consultants to the Government, DEFRA, OFTEC and the British Standards Institute on oil storage regulations and works closely with both the Environment Agency (EA) and Scottish Environmental Protection Agency (SEPA) educating industries on "Best Practice" procedures in the storage of oil.

Following the publication of the Control of Pollution Regulations (Oil Storage)(England) 2001, Blake Group successfully led an industry consortium consisting of major oil companies, the UK's automotive industry and leading generator firms to both the Department for Environment, Food & Rural Affairs (DEFRA) and the Environment Agency (EA) to review the implications of the Regulations and how it impacted on industry. Additionally, Blake Group played an integral part producing Water Industry Mechanical & Electrical Specifications (WIMES) a key water industry specification model.

Representing the Energy institute (EI) MD Ronnie Blake sits on British Standards RHE13 Committee which in April 2010 reviewed BS799 Part5 - the standard for single skin and primary steel tanks.



# BLAKE GROUP

OIL STORAGE,  
TANK DESIGN  
& LEGISLATION  
CONSULTANCY  
SERVICES

## ENVIRONMENTAL TANKS DIVISION

200L TO 150,000L CAPACITY

OFS T-200 BUNDED TANKS

FUEL STATION TANKS

WASTE OIL TANKS

SECURITY TANKS

DIESEL TANKS

PETROL TANKS

KEROSENE TANKS

CHEMICAL TANKS

ADBLUE TANKS

AVIATION FUEL TANKS

PLASTIC TANKS

WATER VESSELS

BUND TRAYS

TANK STANDS

TANK ANCILLARY EQUIPEMENT

## FABRICATIONS DIVISION

ARCHITECTURAL METALWORK

STRUCTURAL STEELWORK

SECONDARY STEEL

BALCONIES

JULIETTES

STAIRCASING

STEEL FENCING

STEEL HOPPERS

STEEL CONVEYORS

STEEL DUCTING

STEEL CLADDING

STEEL PIPING

## THE METAL CENTRE™

STAINLESS STEEL STOCKHOLDERS

ALUMINIUM STOCKHOLDERS

MILD STEEL STOCKHOLDERS

CONSTRUCTION SUPPLIES

SAFETY EQUIPEMENT

STEEL CUTTINGS

STEEL FOLDING

STEEL WELDING

RESIDENTIAL FABRICATIONS

KITCHEN SPLASHBACKS

LANDSCAPE STEELWORK

DIY SUPPLIES

BLACKSMITH SERVICES